

C652

9-14



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RBE350A94-2706-00
Job Sheet 182299



Part No: RBE350A94-2706-00

Job Qty: ~~1~~ 2

Part Name: Rigging Pin Set



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/22/18

Job Tracking No:

Due Date: 8/27/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2706-00 REV 6 IPP REV A 18-01-16 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/27/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	4 pcs		8/27/18	0.00	0.40	Small Fab-3		MLL DAS 38
120	QC	4 pcs		8/27/18	0.00	0.00	QC5		9-89
130	Packaging	4 pcs		8/27/18	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	4 Ea		8/27/18	0.00	0.00	QC21		MLL 18.09.07

Part Op 110 - -Pick, bag and tag
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A94-2706-00-01	Pin	16 Ea (4 ea)	90-Start up Operation	3098563
RBE350A94-2706-00-03	Pin	8 Ea (2 ea)	90-Start up Operation	3104619
RBE350A94-2706-00-05	Pin	4 Ea (1 ea)	90-Start up Operation	3097741
RBE350A94-2706-00-07	Pin	4 Ea (1 ea)	90-Start up Operation	3104623
RBE350A94-2706-00-09	Pin	4 Ea (1 ea)	90-Start up Operation	3104627

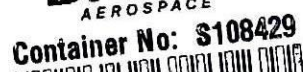
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBE350A94-2706-00-01	16	12	0
	RBE350A94-2706-00-03	8	0	0
	RBE350A94-2706-00-05	4	3	0
	RBE350A94-2706-00-07	4	0	0
	RBE350A94-2706-00-09	4	0	0

Part Specifications

Specifications could not be found.

Plex 8/22/18 10:25 AM dart.logan.david



Container No: S108429
Part: RBE350A94-2706-00

Part: RBE550R
Job No: 182299
No/ Batch

Revision: 6

Revision: _____
Inspector: _____

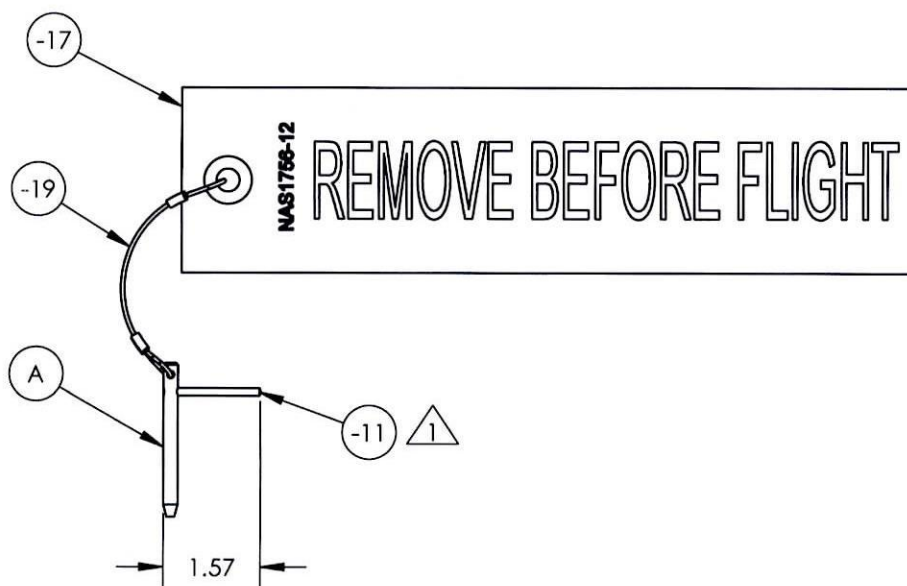
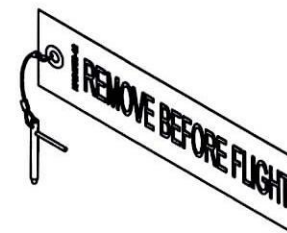
Exp Date:

Exp Date.
Instructions:

Date: 09/06/18

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
6	16-0281	-01, -03, -05, -07, -09 ADDED FINISH SPEC QSMI-6.2.2, B.O. REV D. ADDED -17, -19, NOTE 1		1/12/2017	RJC	JAG



ASSY P/N	A P/N
-01	-01A
-03	-03A
-05	-05A
-07	-07A
-09	-09A

NOTE:

1 USE LOCTITE 680 TO ASSEMBLE.

DART AEROSPACE	
TITLE RIGGING PIN SET	
DWG NO. RBE350A94-2706-00-01	REV 6
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QSMI-6.2.2, B.O. REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: PERRITT	.X ± .1 SURFACES = 125/
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: GILBERT	USED ON MODEL EUROCOPTER AS350/355
SCALE 1:3	DATE 9/11/2009
SHEET 2 OF 3	

-01, -03, -05, -07, -09

PIN